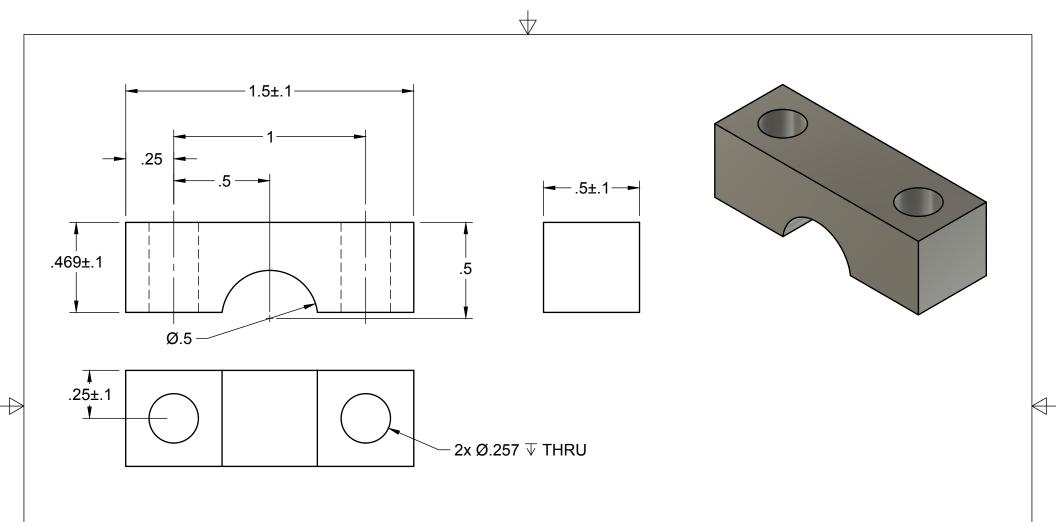


manufactured in conjunction with the "Horizontal Shaft Upper Mount". They should be machined from the same piece of  $\frac{1}{2}$ " aluminum bar, then cut in half with a  $\frac{1}{8}$ " blade yielding the top and bottom components.

All tolerances ±0.01 unless otherwise specified.

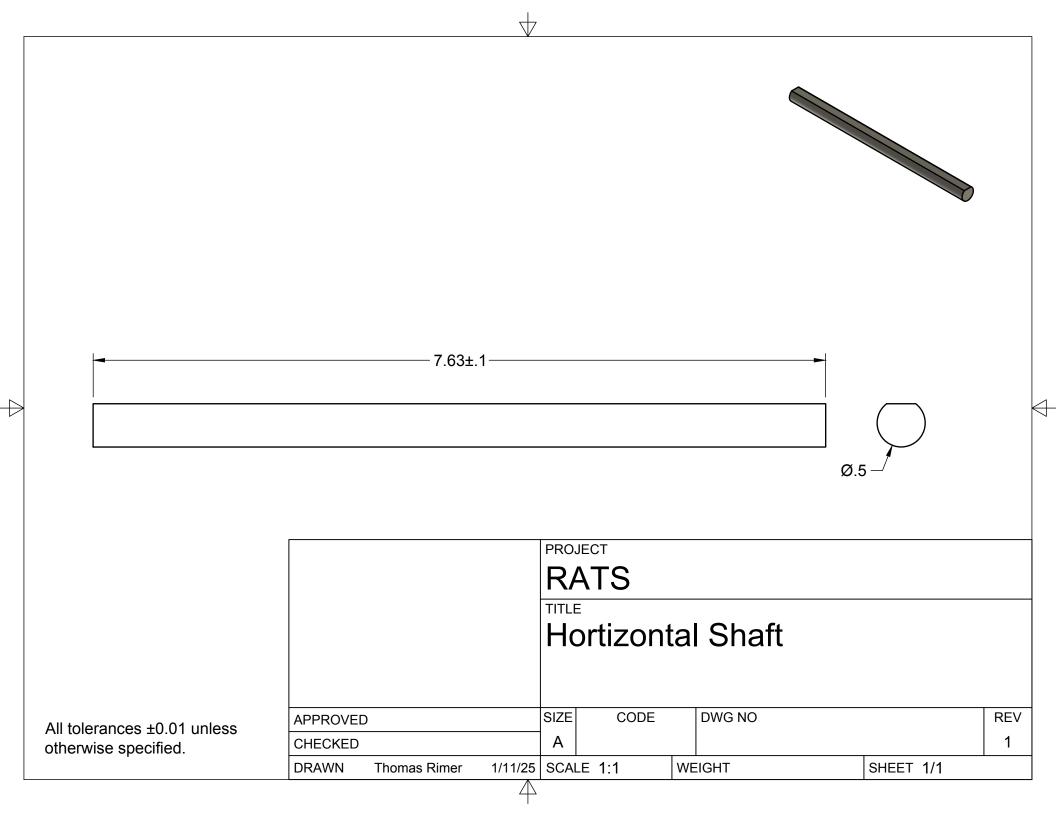
			PRO	JECT				
			RA	ATS				
			Н		al	Shaft Lowe	r Mount	
APPROVED			SIZE	CODE		DWG NO		REV
CHECKED			Α					1
DRAWN	Thomas Rimer	1/11/25	SCAI	_E 2:1	WE	EIGHT	SHEET 1/1	
		4						

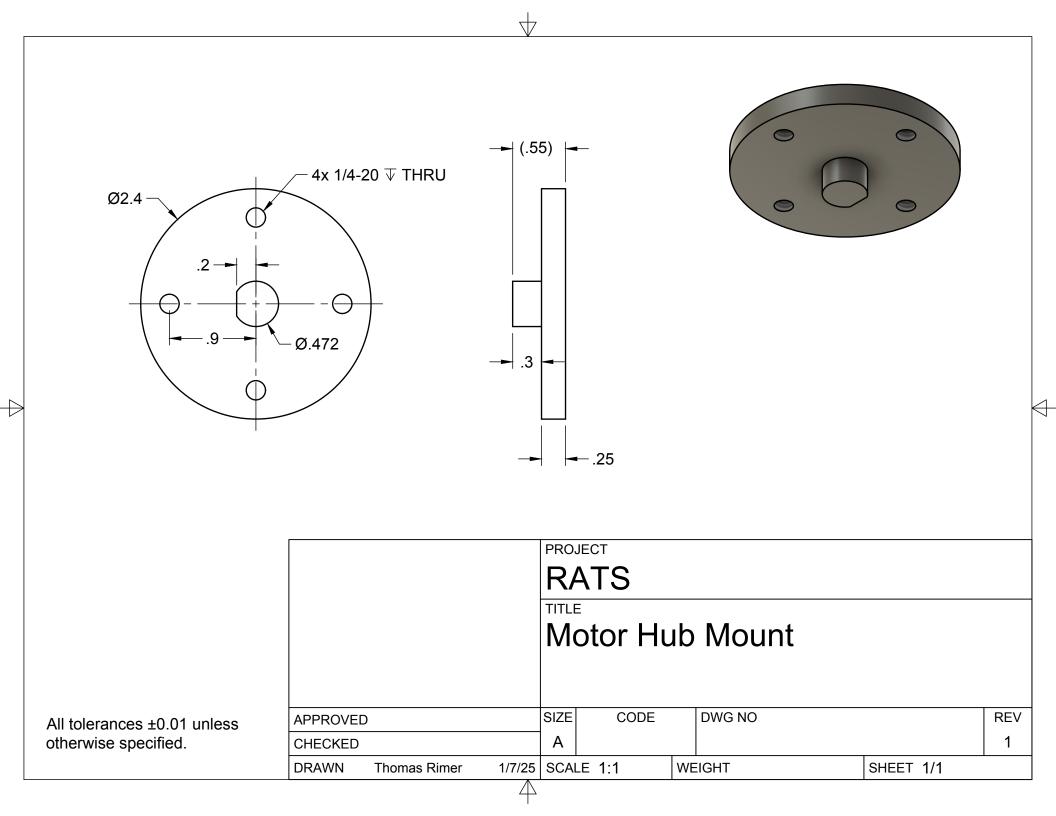


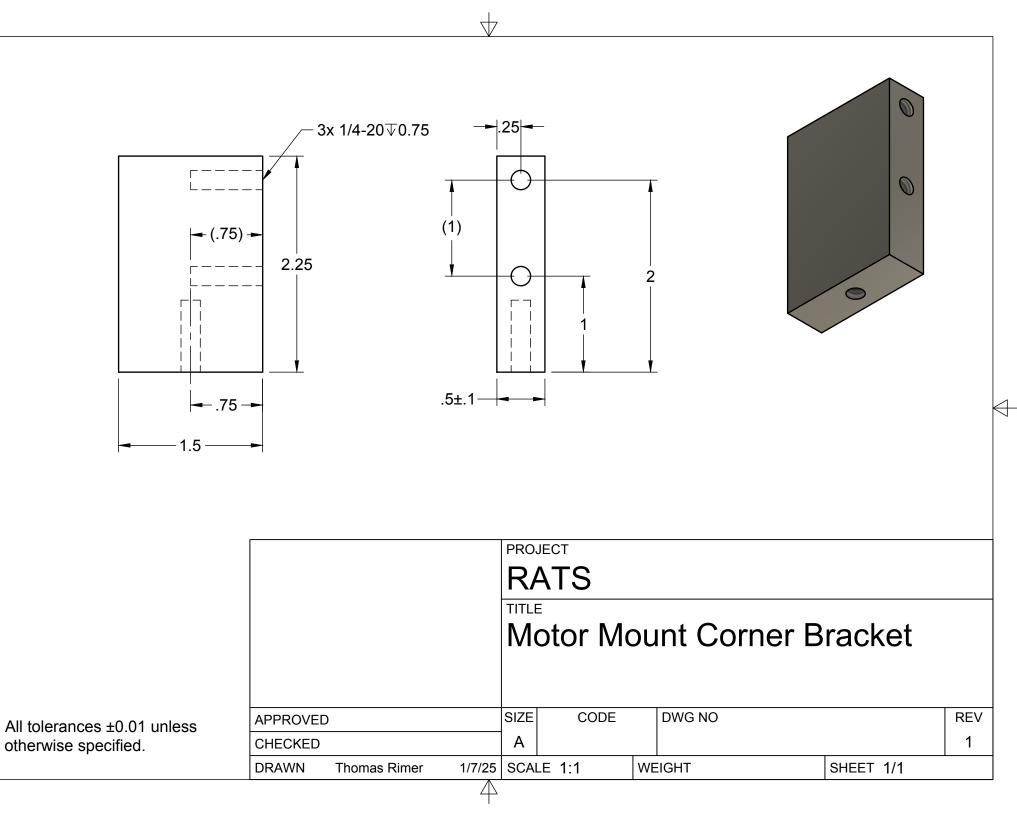
NOTE: This part should be manufactured in conjunction with the "Horizontal Shaft Lower Mount". They should be machined from the same piece of  $\frac{1}{2}$ " aluminum bar, then cut in half with a  $\frac{1}{8}$ " blade yielding the top and bottom components.

All tolerances ±0.01 unless otherwise specified.

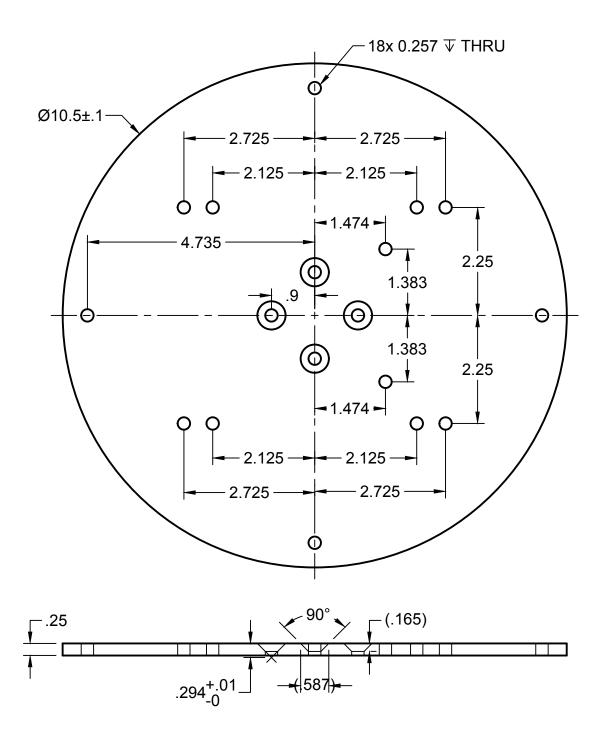
	PROJECT				
	Horizontal Shaft Upper Mount				
APPROVED	SIZE CODE	DWG NO		REV	
CHECKED	] A			1	
DRAWN Thomas Rimer 1/11/25	SCALE 2:1	WEIGHT	SHEET 1/1	•	







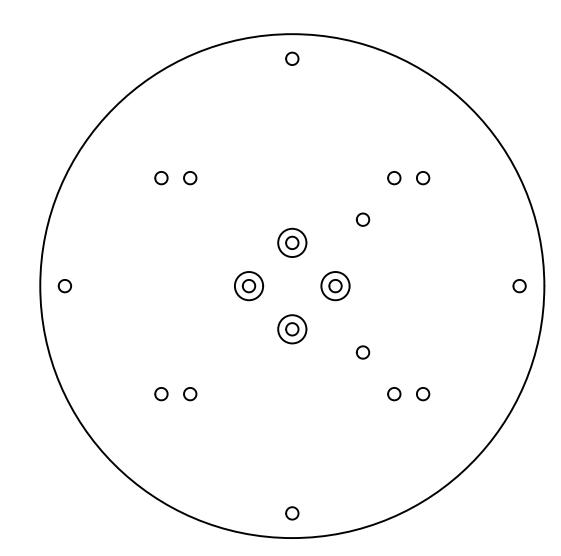




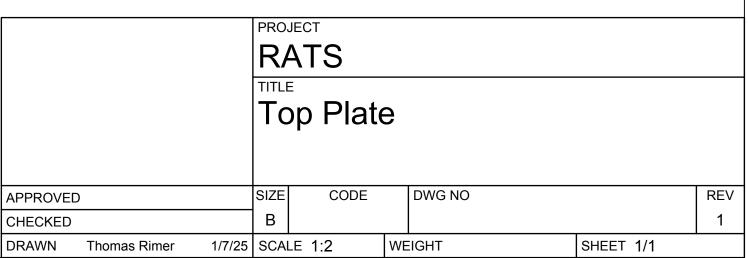
NOTE: Most dimensions are given from center point of the plate. It would be wise to use the center as a

zero when machining.

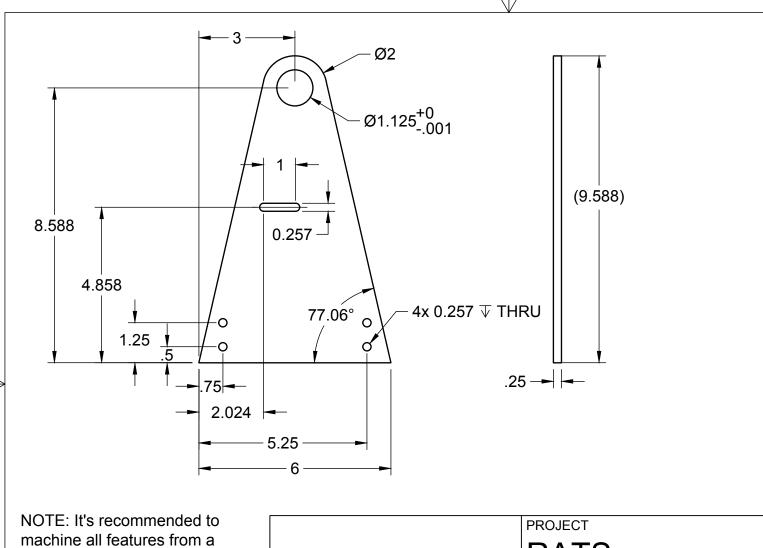
NOTE: The four holes closest to the center of the plate are countersunk, as indicated in the drawing. To reiterate, drive the tip of a 90° countersink 0.294" below the top of the plate.

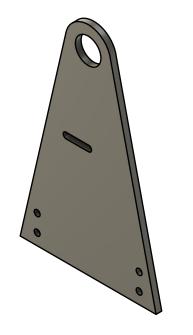


NOTE: Second base drawing provided for reference to better illustrate part's overall geometry without clutter of dimensions.



All tolerances ±0.01 unless otherwise specified.





NOTE: It's recommended to machine all features from a rectangular plate first. Add the angled sides and rounded top at the end. The angled side and rounded top can be foregone if machining proves too difficult.

All tolerances ±0.01 unless otherwise specified.

		RATS TITLE Vertical Post					
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